# Fault-tolerant Control System Design and Analysis

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## Outline of the presentation

- Overview of two approaches to fault-tolerant control system design and analysis
- Redundancy in fault-tolerant control systems
- Trade-offs among redundancy, performance and integrity
- An example of passive fault-tolerant control design
- An example of active fault-tolerant control design
- Some open problems

## Fault-tolerant control: An overview

- Passive fault-tolerant control systems
  - Robust fixed structure controller
  - Faults have been considered at the controller design stage
- Active fault-tolerant control systems
  - Explicit fault detection/diagnosis schemes
  - Real-time decision-making and controller reconfiguration
- The key to any fault-tolerant control system
  - Redundancy

### Passive fault-tolerant control systems



### Active fault-tolerant control systems



## Features and limitations

### Passive fault-tolerant control systems

- Simple to implement
- Difficult to account for large number of fault scenarios
- Unable to deal with unforeseen faults
- Active fault-tolerant control systems
  - Potentially be able to deal with a large number of fault scenarios
  - Can deal with certain number of unforeseen faults
  - More complex to implement
  - Real challenge is real-time decision-making

### Redundancies

- Actuator redundancies
  - Multiple physical actuators
  - They usually act on the system at different locations
- Sensor redundancies
  - Multiple physical sensors
  - They usually measure the same physical quality
- Analytical redundancies
  - Rely on mathematical models (FDI)

### Actuator redundancies

![](_page_7_Figure_1.jpeg)

### **Actuator Redundancies**

For a multi-input linear system with the following state space representation:

$$\dot{x} = Ax + Bu$$
$$y = Cx$$

where  $x \in \Re^{n \times 1}$ ,  $y \in \Re^1$  are the system state and the output, respectively. The system and the output matrices, A and C, are assumed to have appropriate dimensions. The input matrix  $B \in \Re^{n \times p}$  can be represented by  $B = \begin{bmatrix} b_1 & b_2 & \dots & b_p \end{bmatrix}$  with each column being  $b_i \in \Re^{n \times 1}$   $1 \le i \le p$ . The system input vector associated with the multiple actuators is given by  $u = \begin{bmatrix} u_1 & u_2 & \dots & u_p \end{bmatrix}^T$ . Three types of redundancy can be defined.

### Definitions of actuator redundancies

#### Definition 2.1:

The system of (EQ 1) is said to have (p-1) degree of actuator redundancy, if the pair  $(A, b_i)$  is completely controllable  $\forall i \quad (1 \le i \le p)$ .

#### Definition 2.2:

The system of (EQ 1) is said to have (p-1) degree of non-uniform actuator redundancy, if  $(A, b_i)$  is completely controllable  $\forall i \ 1 \le i \le p$  and the Rank[B] = p.

#### Definition 2.3:

The system of (EQ 1) is said to have (p-1) degree of uniform actuator redundancy if  $(A, b_i)$  is completely controllable  $\forall i \ 1 \le i \le p$  and the Rank[B] = 1.

### Sensor redundancies

![](_page_10_Figure_1.jpeg)

![](_page_11_Figure_0.jpeg)

![](_page_11_Figure_1.jpeg)

### Performance trade-offs

Three main factors to consider in any fault-tolerant control system design:

- System Integrity (safety requirements)
- Performance (design specifications)
- Redundancy (physical and financial constraints)

Problem: How to design a control system, under a given degree of redundancy such that the integrity of the system is guaranteed and the performance is satisfactory.

- **Issue 1**: System integrity should always be maintained
- **Issue 2**: Faults should result in reduction of the degree of redundancy first
- **Issue 3**: One should consider performance degradation with available redundancies.

### Example of passive fault-tolerant control system

The system used in this example represents a bank-angle control system for a jet transport aircraft flying at the speed of 0.8 Mach, and the attitude of 40,000 ft. There are two manipulated variables: the aileron, and the rudder. The variable being controlled is the bank-angle of the aircraft.

The transfer function matrix for this system is given as follows:

$$G(s) = \left[\frac{1.1476s^2 - 2.0036s - 13.7264}{s^4 + 0.6358s^3 + 0.9389s^2 + 0.5116s + 0.0037} \frac{10.7290s^2 + 2.3169s + 10.237}{s^4 + 0.6358s^3 + 0.9389s^2 + 0.5116s + 0.0037}\right]$$

To convert the non-uniform actuator redundancy to a uniform one, the following dynamic pre-compensator is used:

$$D(s) = diag \left[ \frac{(s+0.108)^2 + 0.9708^2}{s^2} \frac{(s-4.4399)(s+2.6940)}{s^2} \right]$$

## Description of system

With such a pre-compensator, the augmented system can be represented in the following state-space form:

$$\dot{x_{\alpha}}(t) = \begin{bmatrix} 0.0 \ 1.0 \ 0.0 \$$

and the output equation becomes:

$$y(t) = \begin{bmatrix} -11.4125 & -4.2488 & -11.3838 & -1.53 & 1 & 0 \end{bmatrix} x_a(t)$$

The following state feedback gain matrix is obtained:

$$K = \begin{bmatrix} 1.525 \times 10^{-2} & 0.14012 & 0.5257 & 1.05 & 1.1154 & 0.9106 \\ 2.256 \times 10^{-3} & 2.051 \times 10^{-2} & 7.736 \times 10^{-2} & 0.1211 & 0.1585 & 0.1241 \end{bmatrix}$$

### Control system performance

TABLE 1. The eigenvalues of the closed-loop system under three modes of operation

Normal Operation	Aileron Failure	Rudder Failure
-0.2937+j0.6001	-0.2606+j1.0475	-0.5052+j0.9191
-0.2937-j0.6001	-0.2606-j1.0475	-0.5052-j0.9191
-0.3468	-0.1068+j0.3094	-0.2040+j0.4738
-1.0782	-0.1068-j0.3094	-0.2040-j0.4738
-0.5	-0.7621	-0.2745+j0.0858
-0.5	-0.1840	-0.2745-j0.0858

# Control system performance

![](_page_16_Figure_1.jpeg)

Fig. 3. Step responses of the system for different actuator operating modes.

### Example of active fault-tolerant control system

![](_page_17_Figure_1.jpeg)

![](_page_18_Picture_0.jpeg)

![](_page_18_Figure_1.jpeg)

![](_page_19_Picture_0.jpeg)

![](_page_19_Figure_1.jpeg)

![](_page_20_Picture_0.jpeg)

![](_page_20_Figure_1.jpeg)

![](_page_21_Picture_0.jpeg)

![](_page_21_Figure_1.jpeg)

# Some open problems

- Reliability analysis of fault-tolerant control systems
- Stability analysis of fault-tolerant control systems
- Graceful performance degradation
- Integration of passive and active approaches
- Industrial applications of fault-tolerant control system technologies

![](_page_23_Figure_0.jpeg)

# Thank You !